## **SIEMENS**

## **Data sheet**

6ES7212-1AF40-0XB0





SIMATIC S7-1200F, CPU 1212 FC, compact CPU, DC/DC/DC, onboard I/O: 8 DI 24 V DC; 6 DO 24 V DC; 2 AI 0-10 V DC, power supply: DC 20.4-28.8 V DC, program/data memory 150 KB



General information	
Product type designation	CPU 1212FC DC/DC/DC
Firmware version	V4.6
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V18 or higher
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Load voltage L+	
<ul> <li>Rated value (DC)</li> </ul>	24 V
<ul> <li>permissible range, lower limit (DC)</li> </ul>	20.4 V
• permissible range, upper limit (DC)	28.8 V
Input current	
Current consumption (rated value)	400 mA; CPU only
Current consumption, max.	1 200 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V DC
l²t	0.5 A <sup>2</sup> ·s
Output current	
for backplane bus (5 V DC), max.	1 000 mA; Max. 5 V DC for SM and CM
Encoder supply	
24 V encoder supply	
• 24 V	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	9 W
Memory	
Work memory	
integrated	150 kbyte
Load memory	
<ul><li>integrated</li></ul>	2 Mbyte
Plug-in (SIMATIC Memory Card), max.	with SIMATIC memory card
Backup	
• present	Yes
• maintenance-free	Yes
without battery	Yes

CPU processing times	
for bit operations, typ.	0.08 µs; / instruction
for word operations, typ.	1.7 μs; / instruction
for floating point arithmetic, typ.	2.3 µs; / instruction
CPU-blocks	- F-7
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
ОВ	
<ul> <li>Number, max.</li> </ul>	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	14 kbyte
Flag	
• Size, max.	4 kbyte; Size of bit memory address area
Local data	
<ul><li>per priority class, max.</li></ul>	16 kbyte; Priority class 1 (program cycle): 16 KB, priority class 2 to 26: 6 KB
Address area	
Process image	
Inputs, adjustable	1 kbyte
Outputs, adjustable	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 comm. modules, 1 signal board, 2 signal modules
Time of day	
Clock	
Hardware clock (real-time)	Yes
Backup time	480 h; Typical
Deviation per day, max.	60 s/month at 25 °C
Digital inputs	
Number of digital inputs	8; Integrated
of which inputs usable for technological functions	4; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	100
all mounting positions	
— up to 40 °C, max.	8
Input voltage	
Rated value (DC)	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
Input delay (for rated value of input voltage)	13 V DO at 2.3 IIIA
for standard inputs	
— parameterizable	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz
Cable length	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No
Digital outputs	
Number of digital outputs	6
of which high-speed outputs	4; 100 kHz Pulse Train Output
Limitation of inductive shutdown voltage to	L+ (-48 V)
Switching capacity of the outputs	
<ul><li>with resistive load, max.</li></ul>	0.5 A
on lamp load, max.	5 W
Output voltage	
• for signal "0", max.	0.1 V; with 10 kOhm load

• for signal "1", min.	20 V
Tot signal 1 , min.  Output current	20 V
for signal "1" rated value	0.5 A
-	
for signal "0" residual current, max.	0.1 mA
Output delay with resistive load	
• "0" to "1", max.	1 µs
• "1" to "0", max.	5 μs
Switching frequency	
of the pulse outputs, with resistive load, max.	100 kHz
Relay outputs	
Number of relay outputs	0
Cable length	
<ul><li>shielded, max.</li></ul>	500 m
• unshielded, max.	150 m
Analog inputs	
Number of analog inputs	2
Input ranges	
Voltage	Yes
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	
• shielded, max.	100 m; twisted and shielded
Analog outputs	
Number of analog outputs	0
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
Resolution with overrange (bit including sign), max.	10 bit
Integration time, parameterizable	Yes
Conversion time (per channel)	625 µs
Encoder	
Encoder  Connectable encoders	
Connectable encoders	Yes
Connectable encoders  • 2-wire sensor	Yes
Connectable encoders  • 2-wire sensor  1. Interface	
Connectable encoders  • 2-wire sensor  1. Interface Interface type	PROFINET
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated	PROFINET Yes
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate	PROFINET Yes Yes
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation	PROFINET Yes Yes Yes
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing	PROFINET Yes Yes
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types	PROFINET Yes Yes Yes Yes Yes
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types  • RJ 45 (Ethernet)	PROFINET Yes Yes Yes Yes Yes
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types  • RJ 45 (Ethernet) • Number of ports	PROFINET Yes Yes Yes Yes Yes 1
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch	PROFINET Yes Yes Yes Yes Yes
Connectable encoders  • 2-wire sensor  1. Interface  Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols	PROFINET Yes Yes Yes Yes Yes I No
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols • PROFINET IO Controller	PROFINET Yes Yes Yes Yes Yes 1 No
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • PROFINET IO Controller • PROFINET IO Device	PROFINET Yes Yes Yes Yes Yes  Yes  Yes  Yes  Ye
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication	PROFINET Yes Yes Yes Yes Yes  Yes  Yes  Yes  1 No  Yes Yes Yes Yes
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication	PROFINET Yes Yes Yes Yes Yes  Yes  Yes  Yes  Ye
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server	PROFINET Yes Yes Yes Yes Yes  Yes  Yes 1 No  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Connectable encoders  • 2-wire sensor  1. Interface  Interface type Isolated  automatic detection of transmission rate  Autonegotiation  Autocrossing Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication  • Open IE communication  • Web server  • Media redundancy	PROFINET Yes Yes Yes Yes Yes  Yes  Yes  Yes  Ye
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy  PROFINET IO Controller	PROFINET Yes Yes Yes Yes Yes  Yes  Yes  Yes  1 No  Yes Yes Yes Yes Yes Yes Yes No
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy  PROFINET IO Controller • Transmission rate, max.	PROFINET Yes Yes Yes Yes Yes  Yes  Yes 1 No  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy  PROFINET IO Controller • Transmission rate, max.  Services	PROFINET Yes Yes Yes Yes Yes  Yes  Yes 1 No  Yes Yes Yes Yes Yes Yes Yes Yes Yos; Optionally also encrypted Yes No  100 Mbit/s
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy  PROFINET IO Controller • Transmission rate, max.  Services  — PG/OP communication	PROFINET Yes Yes Yes Yes Yes  Yes 1 No  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy  PROFINET IO Controller • Transmission rate, max.  Services  — PG/OP communication — Isochronous mode	PROFINET Yes Yes Yes Yes Yes  Yes 1 No  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy  PROFINET IO Controller  • Transmission rate, max.  Services  — PG/OP communication — Isochronous mode — IRT	PROFINET Yes Yes Yes Yes Yes  Yes 1 No  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy  PROFINET IO Controller • Transmission rate, max.  Services  — PG/OP communication — Isochronous mode	PROFINET Yes Yes Yes Yes Yes  Yes 1 No  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy  PROFINET IO Controller  • Transmission rate, max.  Services  — PG/OP communication — Isochronous mode — IRT	PROFINET Yes Yes Yes Yes Yes  Yes  Yes  Yes  1  No  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy  PROFINET IO Controller • Transmission rate, max.  Services  — PG/OP communication — Isochronous mode — IRT — PROFIenergy	PROFINET Yes Yes Yes Yes Yes  Yes 1 No  Yes Yes Yes Yes Yes Yes Yes Yes; Optionally also encrypted Yes No  100 Mbit/s  Yes; encryption with TLS V1.3 pre-selected No No
Connectable encoders  • 2-wire sensor  1. Interface Interface type Isolated automatic detection of transmission rate  Autonegotiation Autocrossing Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy  PROFINET IO Controller • Transmission rate, max.  Services  — PG/OP communication — Isochronous mode — IRT — PROFIenergy — Prioritized startup	PROFINET Yes Yes Yes Yes Yes  Yes  Yes  1 No  Yes Yes Yes Yes Yes Yes Yes Yes; Optionally also encrypted Yes No  100 Mbit/s  Yes; encryption with TLS V1.3 pre-selected No No No No Yes

<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	16
— of which in line, max.	16
Activation/deactivation of IO Devices	Yes
Number of IO Devices that can be simultaneously activated/deactivated, max.	8
— Updating time	The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.
PROFINET IO Device	or configured user data.
Services	
— PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	2
Protocols	
Supports protocol for PROFINET IO	Yes
PROFIsafe	Yes
PROFIBUS	Yes; CM 1243-5 (master) or CM 1242-5 (slave) required
OPC UA	Yes; OPC UA Server
AS-Interface	Yes; CM 1243-2 required
Protocols (Ethernet)	
• TCP/IP	Yes
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Redundancy mode	
Media redundancy	
— MRP	No
— MRPD	No
Open IE communication	
	Yes
Open IE communication	Yes 8 kbyte
Open IE communication  • TCP/IP	
Open IE communication  • TCP/IP  — Data length, max.	8 kbyte Yes
Open IE communication  • TCP/IP  — Data length, max.  • ISO-on-TCP (RFC1006)	8 kbyte
Open IE communication  • TCP/IP  — Data length, max.  • ISO-on-TCP (RFC1006)  — Data length, max.  • UDP	8 kbyte Yes 8 kbyte Yes
Open IE communication  • TCP/IP  — Data length, max.  • ISO-on-TCP (RFC1006)  — Data length, max.	8 kbyte Yes 8 kbyte
Open IE communication  • TCP/IP  — Data length, max.  • ISO-on-TCP (RFC1006)  — Data length, max.  • UDP  — Data length, max.  Web server	8 kbyte Yes 8 kbyte Yes
Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.	8 kbyte Yes 8 kbyte Yes 1 472 byte
Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  Web server  supported	8 kbyte Yes 8 kbyte Yes 1 472 byte
Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  Web server  supported User-defined websites	8 kbyte Yes 8 kbyte Yes 1 472 byte
Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  Web server  supported User-defined websites  OPC UA	8 kbyte Yes 8 kbyte Yes 1 472 byte  Yes Yes
Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  UDP  User-defined websites  OPC UA  Runtime license required	8 kbyte Yes 8 kbyte Yes 1 472 byte  Yes Yes Yes Yes
Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  Web server  supported User-defined websites  OPC UA  Runtime license required OPC UA Server	8 kbyte Yes 8 kbyte Yes 1 472 byte  Yes Yes Yes Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15,
Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  Web server  supported User-defined websites  OPC UA  Runtime license required  OPC UA Server  Application authentication	8 kbyte Yes 8 kbyte Yes 1 472 byte  Yes Yes Yes Yes Yes Yes Yes  Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  Web server  supported User-defined websites  OPC UA  Runtime license required  OPC UA Server  Application authentication  User authentication	8 kbyte Yes 8 kbyte Yes 1 472 byte  Yes Yes Yes Yes Yes Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password
Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  Web server  supported User-defined websites  OPC UA  Runtime license required  OPC UA Server  Application authentication  User authentication  Number of sessions, max.	8 kbyte Yes 8 kbyte Yes 1 472 byte  Yes Yes Yes Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10
Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  Web server  supported User-defined websites  OPC UA  Runtime license required  OPC UA Server  Application authentication  User authentication  Number of sessions, max.  Number of subscriptions per session, max.	8 kbyte Yes 8 kbyte Yes 1 472 byte  Yes Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 5
Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  Web server  supported User-defined websites  OPC UA  Runtime license required  OPC UA Server  Application authentication  User authentication  Number of sessions, max.  Number of subscriptions per session, max.  Sampling interval, min.	8 kbyte Yes 8 kbyte Yes 1 472 byte  Yes Yes Yes Yes  Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 5 100 ms
Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  Web server  supported User-defined websites  OPC UA  Runtime license required  OPC UA Server  Application authentication  User authentication  Number of sessions, max.  Number of subscriptions per session, max.  Sampling interval, min.  Publishing interval, min.	8 kbyte Yes 8 kbyte Yes 1 472 byte  Yes Yes Yes Yes  Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 5 100 ms 200 ms
Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  Web server  supported  User-defined websites  OPC UA  Runtime license required  OPC UA Server  Application authentication  User authentication  Number of sessions, max.  Number of subscriptions per session, max.  Sampling interval, min.  Publishing interval, min.  Number of server methods, max.	8 kbyte Yes 8 kbyte Yes 1 472 byte  Yes Yes Yes Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 5 100 ms 200 ms 20
Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  UDP  Data length, max.  Web server  supported  User-defined websites  OPC UA  Runtime license required  OPC UA Server  Application authentication  User authentication  Number of sessions, max.  Number of subscriptions per session, max.  Sampling interval, min.  Publishing interval, min.  Number of server methods, max.  Number of monitored items, recommended max.	8 kbyte Yes 8 kbyte Yes 1 472 byte  Yes Yes Yes: "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 5 100 ms 200 ms 20 1 000
Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  Ubeserver  supported User-defined websites  OPC UA  Runtime license required  OPC UA Server  Application authentication  User authentication  Number of sessions, max.  Number of subscriptions per session, max.  Sampling interval, min.  Publishing interval, min.  Number of server methods, max.  Number of server methods, max.  Number of server interfaces, max.  Number of nodes for user-defined server interfaces,	8 kbyte Yes 8 kbyte Yes 1 472 byte  Yes Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 5 100 ms 200 ms 20 1 000 2
Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  Uber esupported  User-defined websites  OPC UA  Runtime license required  OPC UA Server  Application authentication  User authentication  Number of sessions, max.  Number of subscriptions per session, max.  Sampling interval, min.  Publishing interval, min.  Number of server methods, max.  Number of server methods, max.  Number of server interfaces, max.  Number of nodes for user-defined server interfaces, max.	8 kbyte Yes 8 kbyte Yes 1 472 byte  Yes Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 5 100 ms 200 ms 20 1 000 2
Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  UDP  Supported  User-defined websites  OPC UA  Runtime license required  OPC UA Server  Application authentication  User authentication  Number of sessions, max.  Number of subscriptions per session, max.  Sampling interval, min.  Publishing interval, min.  Number of server methods, max.  Number of monitored items, recommended max.  Number of nodes for user-defined server interfaces, max.  Further protocols	8 kbyte Yes 8 kbyte Yes 1 472 byte  Yes Yes Yes  Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 5 100 ms 200 ms 20 1 000 2 2 000
Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  UDP  Data length, max.  Web server  supported User-defined websites  OPC UA  Runtime license required  OPC UA Server  Application authentication  User authentication  Number of sessions, max.  Number of subscriptions per session, max.  Sampling interval, min.  Publishing interval, min.  Number of server methods, max.  Number of server interfaces, max.  Number of nodes for user-defined server interfaces, max.  Further protocols  MODBUS	8 kbyte Yes 8 kbyte Yes 1 472 byte  Yes Yes Yes  Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 5 100 ms 200 ms 20 1 000 2 2 000
Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  UDP  Data length, max.  Web server  supported  User-defined websites  OPC UA  Runtime license required  OPC UA Server  Application authentication  User authentication  Number of sessions, max.  Number of subscriptions per session, max.  Sampling interval, min.  Publishing interval, min.  Number of server methods, max.  Number of server interfaces, max.  Number of server interfaces, max.  Number of nodes for user-defined server interfaces, max.  Further protocols  MODBUS  communication functions / header	8 kbyte Yes 8 kbyte Yes 1 472 byte  Yes Yes Yes  Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 5 100 ms 200 ms 20 1 000 2 2 000

	Ven
• as server	Yes
• as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Number of connections	
overall	PG Connections: 4 reserved / 4 max; HMI Connections: 12 reserved / 18 max; S7 Connections: 8 reserved / 14 max; Open User Connections: 8 reserved / 14 max; Web Connections: 2 reserved / 30 max; OPC UA Connections: 0 reserved / 10 max; Total Connections: 34 reserved / 64 max
Test commissioning functions	
Status/control	
<ul> <li>Status/control variable</li> </ul>	Yes
Variables	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters
Forcing	
Forcing	Yes; peripheral inputs/outputs (without fail-safe)
Diagnostic buffer	
• present	Yes
Traces	
<ul> <li>Number of configurable Traces</li> </ul>	2
<ul> <li>Memory size per trace, max.</li> </ul>	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Integrated Functions	
Counter	
Number of counters	6
Counting frequency, max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface	Up to 4 with SB 1222
PID controller	Yes
Number of alarm inputs	4
Number of pulse outputs	400 H I
Limit frequency (pulse)	100 kHz
Potential separation	
Potential separation digital inputs	
Potential separation digital inputs	No
between the channels, in groups of	1
Potential separation digital outputs	
<ul> <li>Potential separation digital outputs</li> </ul>	Yes
<ul><li>between the channels</li></ul>	No
between the channels, in groups of	1
EMC	
Interference immunity against discharge of static electricity	
Interference immunity against discharge of static	Yes
electricity acc. to IEC 61000-4-2	
Test voltage at air discharge	8 kV
Test voltage at contact discharge	6 kV
Interference immunity to cable-borne interference	
<ul> <li>Interference immunity on supply lines acc. to IEC 61000- 4-4</li> </ul>	Yes
<ul> <li>Interference immunity on signal cables acc. to IEC 61000- 4-4</li> </ul>	Yes
Interference immunity against voltage surge	
<ul> <li>Interference immunity on supply lines acc. to IEC 61000- 4-5</li> </ul>	Yes
Interference immunity against conducted variable disturbance indu	ced by high-frequency fields
• Interference immunity against high-frequency radiation	Yes
acc. to IEC 61000-4-6	
Emission of radio interference acc. to EN 55 011	

■ Limit class A for use in industrial areas	Yes; Group 1
<ul> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> </ul>	Yes; When appropriate measures are used to ensure compliance with the limits
• Little class B, for use in residential areas	for Class B according to EN 55011
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
Marine approval	Yes
Ecological footprint	
environmental product declaration	Yes
Global warming potential	
<ul><li>— global warming potential, (total) [CO2 eq]</li></ul>	76.4 kg
<ul><li>— global warming potential, (during production) [CO2 eq]</li></ul>	13.8 kg
<ul><li>— global warming potential, (during operation) [CO2 eq]</li></ul>	63.4 kg
<ul><li>— global warming potential, (after end of life cycle)</li><li>[CO2 eq]</li></ul>	-0.885 kg
Highest safety class achievable in safety mode	
<ul> <li>Performance level according to ISO 13849-1</li> </ul>	PLe
SIL acc. to IEC 61508	SIL 3
Ambient conditions	
Free fall	
● Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
● min.	0 °C
● max.	55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical
<ul> <li>horizontal installation, min.</li> </ul>	0°C
<ul> <li>horizontal installation, max.</li> </ul>	55 °C
<ul> <li>vertical installation, min.</li> </ul>	0°C
vertical installation, max.	45 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Air pressure acc. to IEC 60068-2-13	
Operation, min.	795 hPa
Operation, max.	1 080 hPa
<ul> <li>Storage/transport, min.</li> </ul>	660 hPa
Storage/transport, max.	1 080 hPa
Altitude during operation relating to sea level	
<ul> <li>Installation altitude, min.</li> </ul>	-1 000 m
Installation altitude, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Relative humidity	
Operation, max.	95 %; no condensation
Vibrations	
<ul> <li>Vibration resistance during operation acc. to IEC 60068- 2-6</li> </ul>	2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail
Operation, tested according to IEC 60068-2-6  Shock testing	Yes
• tested according to IEC 60068-2-27	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Pollutant concentrations	
<ul> <li>SO2 at RH &lt; 60% without condensation</li> </ul>	S02: < 0.5 ppm; H2S: < 0.1 ppm; RH < 60% condensation-free
configuration / header	
configuration / programming / header	
Programming language	

— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— SCL	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Copy protection</li> </ul>	Yes
Block protection	Yes
Access protection	
<ul> <li>protection of confidential configuration data</li> </ul>	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
<ul> <li>adjustable</li> </ul>	Yes
Dimensions	
Width	90 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	370 g

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