## SIEMENS

## Data sheet

## 6ES7412-1XJ07-0AB0



SIMATIC S7-400, CPU 412-1 Central processing unit with: Work memory 512 KB, (256 KB code, 256 KB data), interface MPI/DP 12 Mbit/s,

CPU 412-1
01
V7.0
Yes; For PROFIBUS only
STEP 7 V5.4 or higher with HSP 261
100 ms
30 µs
Power supply via system power supply
0.7 A
0.8 A
150 mA; 150 mA per DP interface
90 mA; At the DP interface
3.5 W
RAM
512 kbyte
256 kbyte
256 kbyte
No
Yes; with Memory Card (FLASH)
64 Mbyte
512 kbyte
Yes; with Memory Card (RAM)
64 Mbyte
Yes
Yes; all data
No

• Packup current max	950 114
Backup current, max.     Backup time, max.	850 µA
Backup time, max.	Dealt with in the module data manual with the secondary conditions and the factors of influence
<ul> <li>Feeding of external backup voltage to CPU</li> </ul>	5 V DC to 15 V DC
CPU processing times	
for bit operations, typ.	31.25 ns
for word operations, typ.	31.25 ns
for fixed point arithmetic, typ.	31.25 ns
for floating point arithmetic, typ.	62.5 ns
CPU-blocks	
DB	
Number, max.	3 000; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
Number, max.	1 500; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
Number, max.	1 500; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
Number, max.	see instruction list
• Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
Number of time alarm OBs	2; OB 10, 11
Number of delay alarm OBs	2; OB 20, 21
Number of cyclic interrupt OBs	2; OB 32, 35 (shortest cycle that can be set = $500 \ \mu s$ )
Number of process alarm OBs	2; OB 40, 41
Number of DPV1 alarm OBs	3; OB 55-57
Number of isochronous mode OBs	2; OB 61-62
Number of multicomputing OBs	1; OB 60
Number of background OBs	1; OB 90
Number of startup OBs	3; OB 100-102
Number of asynchronous error OBs	9; OB 80-88
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	2,00121,122
per priority class	24
additional within an error OB	1
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
— preset	No times retentive
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
7 F 1	

• Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	Total working and load memory (with backup battery)
Flag	
• Size, max.	4 kbyte; Size of bit memory address area
Retentivity available	Yes
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; in 1 memory byte
Local data	
● adjustable, max.	8 kbyte
• preset	4 kbyte
Address area	
I/O address area	
Inputs	4 kbyte
Outputs	4 kbyte
Process image	
Inputs, adjustable	4 kbyte
Outputs, adjustable	4 kbyte
Inputs, default	128 byte
Outputs, default	128 byte
• consistent data, max.	244 byte
<ul> <li>Access to consistent data in process image</li> </ul>	Yes
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	15
Digital channels	
Inputs	32 768
— of which central	32 768
Outputs	32 768
— of which central	32 768
Analog channels	
Inputs	2 048
— of which central	2 048
Outputs	2 048
— of which central	2 048
Hardware configuration	
Number of expansion units, max.	21
connectable OPs	47
Multicomputing	Yes; 4 CPUs max. (with UR1 or UR2)
Interface modules	
<ul> <li>Number of connectable IMs (total), max.</li> </ul>	6
Number of connectable IM 460s, max.	6
<ul> <li>Number of connectable IM 463s, max.</li> </ul>	4; IM 463-2
Number of DP masters	
<ul> <li>integrated</li> </ul>	1
• via CP	10; CP 443-5 Extended
• via IM 467	4
Mixed mode IM + CP permitted	No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in PROFINET IO mode
via interface module	0
<ul> <li>Number of pluggable S5 modules (via adapter capsule in central device), max.</li> </ul>	6
Number of IO Controllers	
• integrated	0
• via CP	4; Max. 4 in the central controller; no mixed operation of different CP 443-1 types in PROFINET IO mode
Number of operable FMs and CPs (recommended)	
• FM	Limited by number of slots and number of connections
• CP, PtP	CP 440: Limited by number of slots; CP 441: Limited by number of slots and
	number of connections
PROFIBUS and Ethernet CPs	14; In total max. 10 CPs as DP master and PROFINET controller, of which up to 10 IMs or CPs as DP master and up to 4 CPs as PROFINET controller
Slots	

	1
Time of day	
Clock	
<ul> <li>Hardware clock (real-time)</li> </ul>	Yes
<ul> <li>retentive and synchronizable</li> </ul>	Yes
Resolution	1 ms
<ul> <li>Deviation per day (buffered), max.</li> </ul>	1.7 s; Power off
<ul> <li>Deviation per day (unbuffered), max.</li> </ul>	8.6 s; For power On
Operating hours counter	
Number	16
Number/Number range	0 to 15
Range of values	SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours
• Granularity	1 h
retentive	Yes
Clock synchronization	
supported	Yes
• to MPI, master	Yes
• on MPI, device	Yes
• to DP, master	Yes
• on DP, device	Yes
• in AS, master	Yes
• in AS, device	Yes
• on Ethernet via NTP	No; Via CP
• to IF 964 DP	No
Time difference in system when synchronizing via	
• MPI, max.	200 ms
Interfaces	
Interfaces/bus type	1 x MPI/PROFIBUS DP
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP
1. Interface	
Interface type	MPI/PROFIBUS DP
Isolated	Yes
Interface types	
• RS 485	Yes
<ul> <li>Output current of the interface, max.</li> </ul>	150 mA
Output current of the interface, max.  Protocols	150 mA
	150 mA Yes
Protocols	
Protocols  MPI	Yes
Protocols     MPI     PROFIBUS DP master	Yes Yes
Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP device	Yes Yes 32; If a diagnostics repeater is used on the line, the number of connection
Protocols • MPI • PROFIBUS DP master • PROFIBUS DP device MPI • Number of connections	Yes Yes Yes 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
Protocols • MPI • PROFIBUS DP master • PROFIBUS DP device MPI • Number of connections • Transmission rate, max.	Yes Yes 32; If a diagnostics repeater is used on the line, the number of connection
Protocols  MPI  PROFIBUS DP master  PROFIBUS DP device  MPI  Number of connections  Transmission rate, max. Services	Yes Yes Yes 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
Protocols • MPI • PROFIBUS DP master • PROFIBUS DP device MPI • Number of connections • Transmission rate, max.	Yes Yes Yes 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
Protocols • MPI • PROFIBUS DP master • PROFIBUS DP device MPI • Number of connections • Transmission rate, max. Services - PG/OP communication - Routing	Yes Yes Yes 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s
Protocols • MPI • PROFIBUS DP master • PROFIBUS DP device MPI • Number of connections • Transmission rate, max. Services — PG/OP communication	Yes Yes Yes 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s Yes
Protocols • MPI • PROFIBUS DP master • PROFIBUS DP device MPI • Number of connections • Transmission rate, max. Services - PG/OP communication - Routing	Yes Yes Yes 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s Yes Yes
Protocols • MPI • PROFIBUS DP master • PROFIBUS DP device MPI • Number of connections • Transmission rate, max. Services — PG/OP communication — Routing — Global data communication	Yes Yes Yes 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s Yes Yes Yes
Protocols • MPI • PROFIBUS DP master • PROFIBUS DP device MPI • Number of connections • Transmission rate, max. Services — PG/OP communication — Routing — Global data communication — S7 basic communication	Yes Yes Yes 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s Yes Yes Yes Yes
Protocols • MPI • PROFIBUS DP master • PROFIBUS DP device MPI • Number of connections • Transmission rate, max. Services — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication	Yes Yes Yes 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s Yes Yes Yes Yes Yes
Protocols         • MPI         • PROFIBUS DP master         • PROFIBUS DP device         MPI         • Number of connections         • Transmission rate, max.         Services         — PG/OP communication         — Routing         — Global data communication         — S7 basic communication         — S7 communication         — S7 communication, as client	Yes Yes Yes 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s Yes Yes Yes Yes Yes Yes
Protocols  MPI PROFIBUS DP master PROFIBUS DP device MPI  Number of connections Transmission rate, max. Services  PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication S7 communication, as client S7 communication, as server	Yes Yes 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s Yes Yes Yes Yes Yes Yes Yes Yes Yes
Protocols • MPI • PROFIBUS DP master • PROFIBUS DP device MPI • Number of connections • Transmission rate, max. Services - PG/OP communication - Routing - Global data communication - S7 basic communication - S7 communication - S7 communication - S7 communication, as client - S7 communication, as server PROFIBUS DP master • Number of connections, max.	Yes Yes Yes 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s Yes Yes Yes Yes Yes Yes Yes Yes Yes
Protocols         • MPI         • PROFIBUS DP master         • PROFIBUS DP device         MPI         • Number of connections         • Transmission rate, max.         Services         - PG/OP communication         - Routing         - Global data communication         - S7 basic communication         - S7 communication         - S7 communication, as client         - S7 communication, as server         PROFIBUS DP master         • Number of connections, max.         • Transmission rate, max.	Yes Yes Yes 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Protocols	Yes Yes Yes 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s Yes Yes Yes Yes Yes Yes Yes Yes Yes
Protocols         • MPI         • PROFIBUS DP master         • PROFIBUS DP device         MPI         • Number of connections         • Transmission rate, max.         Services         - PG/OP communication         - Routing         - Global data communication         - S7 basic communication         - S7 communication         - S7 communication, as client         - S7 communication, as server         PROFIBUS DP master         • Number of connections, max.         • Transmission rate, max.         • max. number of DP devices         Services	Yes Yes 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Protocols         • MPI         • PROFIBUS DP master         • PROFIBUS DP device         MPI         • Number of connections         • Transmission rate, max.         Services         - PG/OP communication         - Routing         - Global data communication         - S7 basic communication         - S7 communication         - S7 communication, as client         - S7 communication, as server         PROFIBUS DP master         • Number of connections, max.         • Transmission rate, max.         • max. number of DP devices         Services         - PG/OP communication	Yes Yes Yes 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Protocols         • MPI         • PROFIBUS DP master         • PROFIBUS DP device         MPI         • Number of connections         • Transmission rate, max.         Services         - PG/OP communication         - Routing         - Global data communication         - S7 basic communication         - S7 communication         - S7 communication, as client         - S7 communication, as server         PROFIBUS DP master         • Number of connections, max.         • Transmission rate, max.         • max. number of DP devices         Services	Yes Yes 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye

- S7 basic communication

Yes

— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes
- SYNC/FREEZE	Yes
<ul> <li>activation/deactivation of DP devices</li> </ul>	Yes
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP device	
— user data per DP device, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
1st interface / PROFIBUS DP device / header	
Number of connections	16
GSD file	http://support.automation.siemens.com/WW/view/en/113652
Transmission rate, max.	12 Mbit/s
automatic baud rate search	No
Address area, max.	32; Virtual slots
<ul> <li>User data per address area, max.</li> </ul>	32 byte
of which consistent, max.	32 byte
Services	52 byte
— PG/OP communication	Yes; with interface active
- Routing	Yes; with interface active
— Global data communication	No
- S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	No
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
Protocols	2115/0
Open IE communication	
ISO-on-TCP (RFC1006)	Via CP 443-1 Adv. and loadable FB
— Data length, max.	1 452 bytes via CP 443-1 Adv.
Web server	
supported	No
Isochronous mode	
Equidistance	Yes
Number of DP masters with isochronous mode	1
User data per isochronous slave, max.	244 byte
shortest clock pulse	1.5 ms; 0.5 ms without use of SFC 126, 127 32 ms
max. cycle	JZ 1115
communication functions / header	
PG/OP communication	Yes
Number of connectable OPs without message processing	
Number of connectable OPs with message processing	47; When using Alarm_S/SQ and Alarm_D/DQ
Data record routing	Yes
Global data communication	
• supported	Yes
Number of GD loops, max.	8

Number of GD packets, transmitter, max.	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	16
<ul> <li>Size of GD packets, max.</li> </ul>	54 byte
<ul> <li>Size of GD packet (of which consistent), max.</li> </ul>	1 variable
S7 basic communication	
supported	Yes
<ul> <li>User data per job, max.</li> </ul>	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	1 variable
S7 communication	
<ul> <li>supported</li> </ul>	Yes
• as server	Yes
• as client	Yes
• User data per job, max.	64 kbyte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	462 byte
S5 compatible communication	
supported	Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5
• User data per job, max.	8 kbyte
User data per job (of which consistent), max.	240 byte
Number of simultaneous AG-SEND/AG-RECV orders per	24/24
CPU, max.	2.02.1
Standard communication (FMS)	
supported	Yes; Via CP and loadable FB
Number of connections	
overall	48
<ul> <li>usable for PG communication</li> </ul>	47
<ul> <li>reserved for PG communication</li> </ul>	1
- adjustable for PG communication, max.	0
usable for OP communication	47
— reserved for OP communication	1
- adjustable for OP communication, max.	0
usable for S7 basic communication	46
- reserved for S7 basic communication	0
	0
<ul> <li>— adjustable for S7 basic communication, max.</li> <li>usable for S7 communication</li> </ul>	
	46
— reserved for S7 communication	0
— adjustable for S7 communication, max.	0
usable for routing	23
— reserved for routing	0
— adjustable for routing, max.	0
S7 message functions	
Number of login stations for message functions, max.	47; Max. 47 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8 with Alarm, Alarm 8, Alarm 8P, Notify and Notify 8 (e.g. WinCC)
Symbol-related messages	Yes
SCAN procedure	Yes
Program alarms	Yes
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	250; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes
<ul> <li>Number of instances for alarm 8 and S7 communication</li> </ul>	300
blocks, max.	150
preset, max.	150
Process control messages	Yes
Number of archives that can log on simultaneously (SFB 37 AR_SEND)	4
Number of messages	
overall, max.	256
<ul><li>in 100 ms grid, max.</li></ul>	0
• in 500 ms grid, max.	256
<ul> <li>in 500 ms grid, max.</li> <li>in 1000 ms grid, max.</li> </ul>	256
• In 1000 ms gnd, max. Number of additional values	
with 100 ms grid, max.	0
-	
<ul> <li>with 500, 1000 ms grid, max.</li> </ul>	1

Fest commissioning functions	
Status block	Yes; Up to 16 simultaneously
Single step	Yes
Number of breakpoints	16
Status/control	
Status/control variable	Yes; Up to 16 variable tables
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	70; Status/control
Forcing	ro, statuscontrol
Forcing	Yes
<ul> <li>Forcing, variables</li> </ul>	Inputs/outputs, bit memories, distributed I/Os
Number of variables, max.	64
Diagnostic buffer	04
	Yes
present	
Number of entries, max.	3 200
— adjustable	Yes
— preset	120
Service data	Vac
• can be read out	Yes
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
Use in hazardous areas	
• ATEX	ATEX II 3G Ex nA IIC T4 Gc
Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	60 °C
configuration / header	
Configuration software	
• STEP 7	Yes
configuration / programming / header	
Command set	see instruction list
Nesting levels	7
<ul> <li>Access to consistent data in process image</li> </ul>	Yes
System functions (SFC)	see instruction list
System function blocks (SFB)	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
configuration / programming / number of simultaneously active	SFC / header
— DPSYC_FR	2; SFC 11; per interface
– D_ACT_DP	8; SFC 12; per interface
- RD_REC	8; SFC 59; per interface
- WR_REC	8; SFC 58; per interface
— WR_PARM	8; SFC 55; per interface
— PARM_MOD	1; SFC 57; per interface
— WR_DPARM	2; SFC 56; per interface
	-, -, -, -, -, -, -, -, -, -, -, -, -, -
— DPNRM_DG	8; SFC 13; per interface

— RDSYSST	8; SFC 51
- DP_TOPOL	1; SFC 103; per interface
configuration / programming / number of simultaneously active SFB / header	
- RDREC	8; SFB 52; per interface, but not more than 32 across all external interfaces
- WRREC	8; SFB 53; per interface, but not more than 32 across all external interfaces
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Block encryption	Yes; With S7 block Privacy
Dimensions	
Width	25 mm
Height	290 mm
Depth	219 mm
Weights	
Weight, approx.	700 g
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